



INSTALLATION INSTRUCTIONS



Warning: These pedals are for off road use only.
Wear safety glasses during this installation.

Tools Required:

Phillips Screwdriver



Drill & Drill Bits



Wrench
(9mm or 11/32)



Safety Glasses



Included Hex Key



i These instructions cover most trucks – some installs may be different.

For example:

Some OBS trucks have metal gas pedals – use the brake/clutch instructions for these.

Look your pedals over before starting and plan your install.

Getting Started:



1. Remove factory rubber covers. Hold each SRP pedal on the existing pedal and mark the location of at least three mounting holes per pedal.
2. Pay close attention to the positioning of each pedal to ensure there is no interference with the carpet, floor mats, etc.
3. The gas and footrest on most trucks are made of plastic. These will use the pointy-tipped screws. Brakes and clutches will use the machine screws and lock nuts.

Gas and Footrest:



1. Drill the holes with a small drill bit – 7/64" is probably as large as you'll need, as these pedals are plastic.
2. Attach the pedals by turning the screws into the factory pedals; they will tap their own holes.

Brake and Clutch:



1. Using the hole locations marked previously, drill the first hole. Start with a very small pilot bit – one of the smallest you have.
2. Then step the bits up in size until you get the hole large enough for the screws to pass through.
3. Put our **strategic manufacturing Partner SRP** pedal in place and put a machine screw through the hole and verify the marks for the remaining holes are still lining up. Remove the our **strategic manufacturing Partner SRP** pedal and continue this process for the remaining screws.
4. Attach the brake and clutch with the machine screws and lock nuts using the hex key and wrench. Do not over-tighten!



Loctite™ all bolt thread with red grade 242 Loctite as an additional measure to ensure nylon nuts do not loosen.

Test the Pedals:



1. After installation, test the pedals to ensure they are secure and function properly. Press each pedal to ensure it responds as expected – no interference between pedals and floor and that you are not hitting the gas while braking.
2. User is responsible for inspection, maintenance, and safe operation. If you are uncomfortable with the installation, seek professional assistance.



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